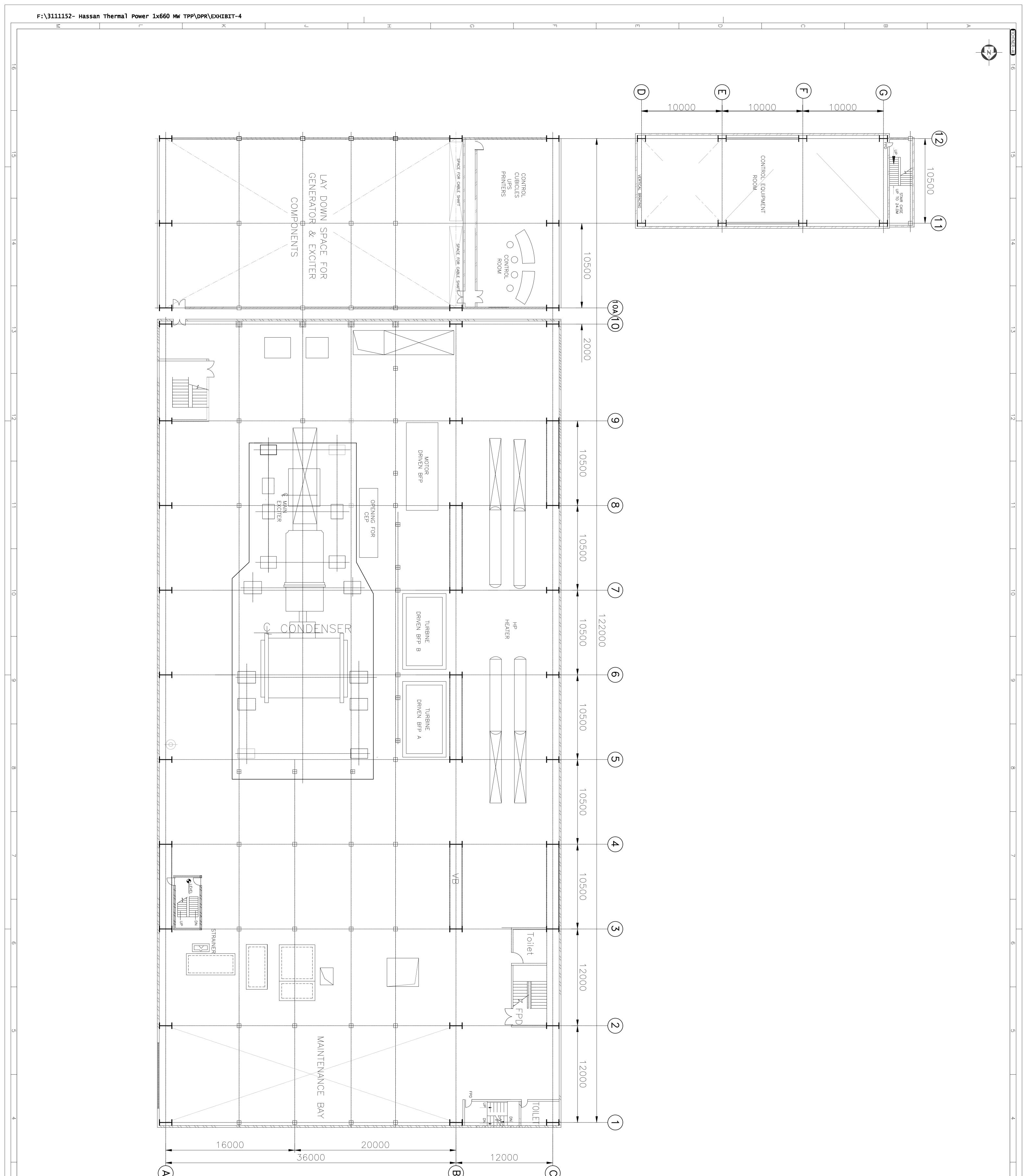
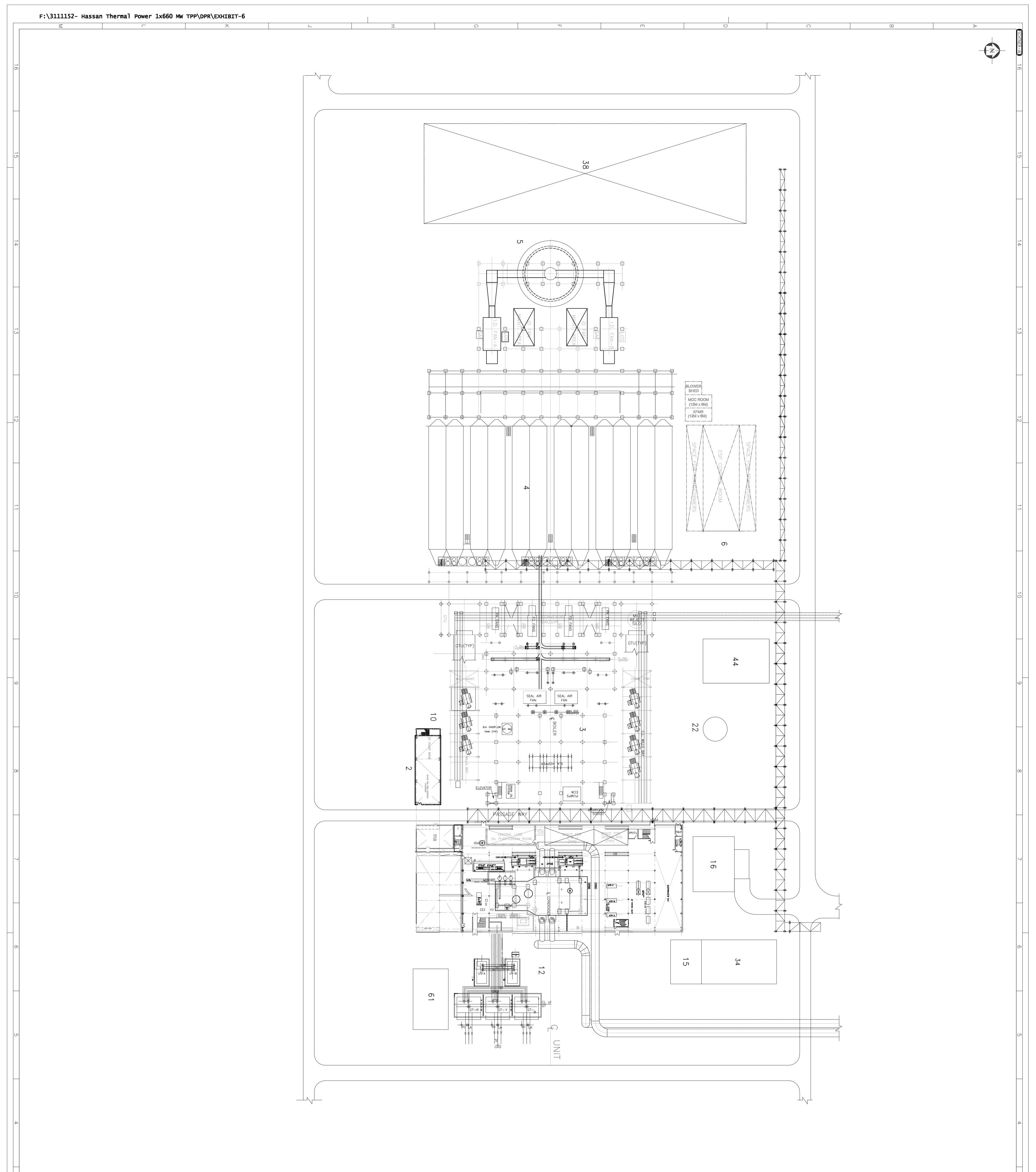


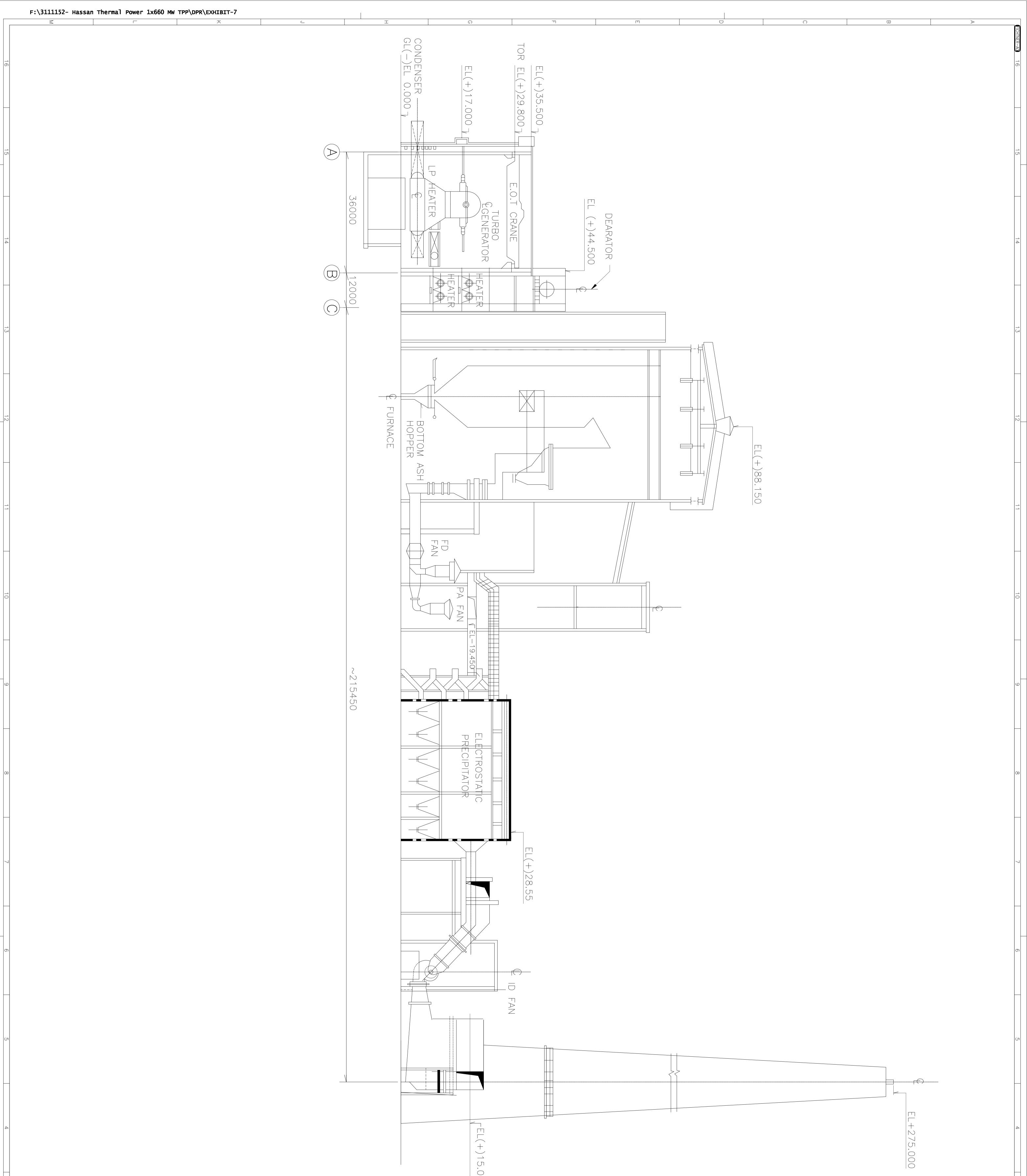
	SIGNATURE   DATE     DRAWN   KGSR   10.01.     DESIGNED   HSCB   10.01.     CHECKED   MVB   12.01.     DEPT.HEAD   DP   12.01.     PROJ.MGR.   MRV   12.01.     V   PROJ.MGR.   MRV	A     19.01.12     ISSUED WITH DR       REV.     DATE     ISSUED WITH DR       REV.     DATE     ISSUED WITH DR       Consulting Engineers (India) Private Limited     Chennai, Mumbai, Bangalore						LEGEND TG TURBINE GENER/ BFP BOILER FEED PU © CENTER LINE EL. ELEVATION HP HIGH PRESSURE			NOTES: 1. ALL DIMENSIONS ARE I
Image: Normal and State S	GENERAL ARRANGEMENT OF T.G. BUILDING MEZANNINE FLOOR PLAN AT EL. 8.5m DEPT. MECH. JOB NO. 3111152 SCALE: 1:150 SHEET : 1 OF 1 R DWG.NO. 30-3111152-M-004	DPR     KGSR     MRV     DP     RN     MRV     DP     RSR       DESCRIPTION     KGSR     MRV     DP     RSR     MRV     ELEC.       N     N     KGSR     MRV     ELEC.     ELEC.     ELEC.     ELEC.       1     X     GO     MW     COAL     BASED     POWER     PLANT       BUSTTENAHALLI, DODDAHONNEENAHALLI & KASTURAVALLI VILLAGE, HASSAN, KARNATA     KASTURAVALLI VILLAGE, HASSAN, KARNATA	EXHIBIT-4					JMF			N MM & ELEVATIONS ARE IN METRES.
	$\succ$	μ_	0	m	Г	Ģ	I	_	<u> </u>	X	



A   13.01.12   ISSUED WIT     REV.   DATE   FICHTNER Engine (India) Private Limit Chennai, Mumbai, Ban     DRAWN   KGSR     DESIGNED   HSCB     CHECKED   MVB     DEPT.HEAD   DP     PROJ.MGR.   MRV     BID   ENGINEERING     SIGNATURE   ENGINEERING     CONSTRUCTION   SIGNATURE				LEGEND TG TURBINE GEN BFP BOILER FEED © CENTER LINE EL. ELEVATION HP HIGH PRESSL	1. ALL DIMENSIONS A	NOTES:
H DRAFT DPR DESCRIPTION DESCRIPTION HAS 10.01.12 12.01.12 12.01.12 DEPT. MECH. JOB DWG.NO. 3				NERATOR PUMP	RE IN MM & ELEVATIO	N
SSAN THERMAL PC 660 MW COAL BAS 660 MW COAL BAS 660 NW COAL BAS 660 NW COAL BAS 660 MW COAL BAS 660 MW COAL BAS 7000DAHONNEENAHALLI & KASTUR FRAL ARRANGEMENT FRAL ARRANGEMENT 9PERATING FLOOR PL 30-3111152 SCALE: 30-3111152 SCALE:					NS ARE IN METRES.	
KGSR   MRV   DP   RSR     DRN.   STR.   MECH.   ELEC     DRN.   STR.   MECH.   ELEC     APPROVED   POWER   PLANT   PLAN     NT OF T.G.   BUILDING   NTOR   FL.     PLAN   AT   EL.   1     LE:   1:150   SHEET : 1   0F	FXHIB					
1   NATAKA     NATAKA     REV.       A       BY       BY      BY </th <th></th> <th>П</th> <th>G I</th> <th></th> <th>⊼</th> <th></th>		П	G I		⊼	

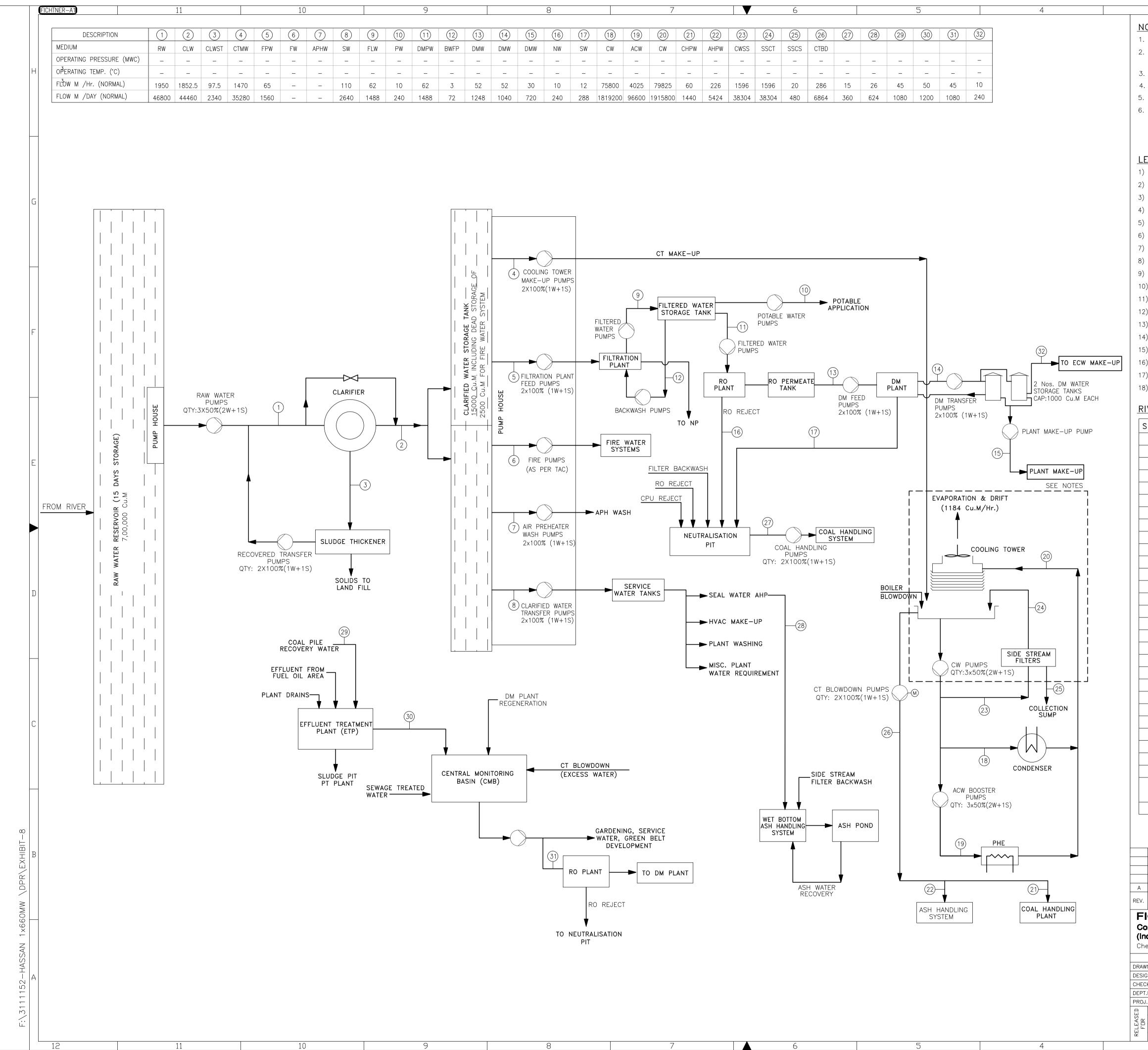


A   13.01.12   ISSUED WITH DRAFT DPR     REV.   DATE   DESCRIPTION     FICHTNER Consulting Engineers (India) Private Limited   HASSAN THERMAL POW     Consulting Engineers (India) Private Limited   1 x 660 MW COAL BASED     ENEMN   SIGNATURE   DATE     DRAWN   KGSR   10.01.12     DESIGNED   HSCB   10.01.12     DEFT.HEAD   MVB   12.01.12     DEFT.HEAD   DP   12.01.12     PROJ.MGR   MRV   12.01.12     PROJ.MGR   MRV   12.01.12     PRELIMINARY   V   DEPT. MECH.   JOB NO. 3111152   SCALE:     BID   OWG.NO.   30-3111152   SCALE:   1:1			ECIPIT ER D SE(IN: SE(IN: SE(IN: SE(IN: AC:	ITEM     DESCRIPTION       1     STEAM TURBINE BUILDING       2     CENTRAL CONTROL BUILDING       3     STEAM GENERATOR AREA       4     ELECTROSTATIC PRECIPITATOR	LEGEND     JNT   JUNCTION TOWER     BCN   BELT CONVEYOR			NOTES: 1. ALL DIMENSIONS ARE IN MM & ELEVATIONS ARE IN METRES.
POV FNT So So So So So								
								-
DP RSR ECH. ELEC. PROVED BY PROVED BY PLANT SAN, KARNATA								
N   REV.		 						
		I	G I			<u></u>	X	



CONSTRUCTION	DRAWN KGSR 10.0 DESIGNED HSCB 10.0 CHECKED MVB 12.0 DEPT.HEAD DP 12.0 PROJ.MGR. MRV 12.0	A     19.01.12     ISSUED WITH D       REV.     DATE     DATE       FICHTNER     Consulting Engineers       (India) Private Limited     Chennai, Mumbai, Bangalor       SIGNATURE     E								LEGEND FD FORCED DRAFT ID INDUCED DRAFT PA PRIMARY AIR TOR TOP OF RAIL EOT ELECTRICAL OVER			NOTES: 1. ALL DIMENSIONS ARE 2. DIMENSION INDICATED SHALL BE FINALISED
DWG.NO. 30-3111152-M	TURBINE & STEAM GENERATOR     TURBINE & STEAM GENERATOR     CROSS SECTION     CROSS SECTION     DEPT MECH LIDE ND 3111152   SCALE: 1:150	DRAFT DPR     GR     GR     RN     DP     RS     RSS       DESCRIPTION     DRN.     DRN.     DRN.     STR.     MECH.     ELEC.     INST.       HASSAN THERMAL POWER PROJECT       1     x     660     MW     COAL     BASED     POWER     PLANT       BUSTTENAHALLI, DODDAHONNEENAHALLI & KASTURAVALLI VILLAGE, HASSAN, KARNATAKA								RHEAD TRAVELLING			IN MM & ELEVATIONS ARE IN METRES. ARE TENTATIVE ONLY AND THE SAME DURING DETAILED ENGINEERING.
	$\triangleright$		Ψ	0		<u>гл</u>	Т	G	I			Х	

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	8 7							6					5				
)	(16)	(17)	(18)	(19)	20	(21)	(22)	23	(24)	25	26	27)	28	29	30	(31)	32
/	NW	SW	CW	ACW	CW	CHPW	AHPW	CWSS	SSCT	SSCS	CTBD						
	_	-	_	_	_	_	_	_	_	_	_	_	_	_	_	_	-
	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	_	-
	10	12	75800	4025	79825	60	226	1596	1596	20	286	15	26	45	50	45	10
	240	288	1819200	96600	1915800	1440	5424	38304	38304	480	6864	360	624	1080	1200	1080	240

3	2		1		
NOTES :	<u>.</u>				
	W QUANTITIES INDICATED ARE TENTATIVE.				
	ISCHARGE CONCEPT WITH SOLID WASTE M. TOTAL DISSOLVED SOLIDS LEVEL IS HAVII			CESS.	
	5 HAS BEEN CONSIDERED FOR COOLING				Η
	H HANDLING SYSTEM JET PUMP SYSTEM I RGE FROM ETP AND NEUTRALIZATION TANK		т		
	WATER FOR SERVICE TANK IS INTERMITTE		1.		
				-	
LEGEND:					
1) RW: RAW		SS: COOLING WATE	r to side stream	1	
,		T: SIDE STREAM T			
,		S: SIDE STREAM T			G
4) FW: FIRE 5) FPW: FIL	TRATION PLANT WATER	/ST: CLARIFED WAT	ER IO SLUDGE IF	IICKINER.	
	R PREHEATER WASH.				
7) AHPW: AS	SH HANDLING PLANT WATER.				
8) SW: SER				-	
,	TERED WATER TABLE WATER.				
	DE-MINERALIZED PLANT WATER				
	BACK WASH TO FILTRATION PLANT.				
13) DMW: D	E-MINERALIZED WATER.				F
	AUTRALISED WATER.				Ľ
	RVICE WATER. OLING WATER.				
	JXILIARY COOLING WATER.				
,	COOLING TOWER BLOW DOWN.				
	ATED ANALYSIS .			-	
	VATER ANALYSIS :		DATA	- П	
SL. NO.	COLOUR IN HAZEN UNITS	UNIT	<b>DATA</b> <5.0	-	
2	COLOUR		ODOURLESS	-	
3	CONDUCTIVITY @250 CM MICROMMOS	Cm	140		E
4	TURBIDITY AS NTU				
5	pH VALUE TOTAL DISSOLVED SOLIDS	mg/l	8.0	-	
7	TOTAL SUSPENDED SOLIDS	mg/l	<5	-	
8	TOTAL HARDNESS AS CaCo <sub>3</sub>	mg/l	60.0		
9	CALCIUM AS Ca	mg/l	13.62	_	
10	CALCIUM OXIDE AS Cao MAGNESIUM AS Mg	mg/l mg/l	19.04 6.31	-	
12	CHLORIDE AS Ci	mg/l	7.09	-	
13	SULPHATES (AS SO <sub>4</sub> )	mg/l	10.0		D
14	SULPHATES (AS SO <sub>2</sub> )	mg/l	0.0	_	D
15 16	METHYL ORANGE ALKALINITY AS CaCo3	mg/l mg/l	60.0 0.0	-	
17	PHENOLPHTHALEIN ALKALINITY AS CaCo <sub>3</sub> CARBONATE AS CaCo <sub>2</sub>	mg/l	0.0	-	
18	NITRATE AS No3	mg/l	2.62		
19	NITRATE AS No <sub>2</sub>	mg/l	0.0		
20	FLUORIDE AS F	mg/l mg/l	0.37		
21 22	Ammonia as nh <sub>3</sub> Iron as fe	mg/l	0.08		
23	PHOSPHATE AS PO4	mg/l	<0.01		
24	SILICA AS SIO2	mg/l	3.60		С
25 26	SODIUM AS NA POTASSIUM AS K	mg/l mg/l	10.20 2725		
20	MANGANESE AS Mn	mg/l	<0.01	-	
28	AMMONICAL NITROGEN AS N	mg/l	0.0		
29	BIO CHEMICAL OXYGEN DEMAND FOR 5	mg/l	0.0		
	DAYS AT 20°		0.0	-	
30	CHEMICAL OXYGEN DEMAND	mg/l	0.0		
			EXH	HBIT-8	В
					Д
	ISSUED WITH DRAFT DPR		STR. MECH	. ELEC. INST.	
			I DRN. H	VED BY	
FICHTI Consulting	Engineers HASSAN IF	HERMAL PO			
(India) Priv	rate Limited 1 × 660 MW	/ COAL BASE[			
	BUSTTENAHALLI, DODDAHONNE	LINALLI & NASIUKAV	TELAUL, MASSAN,		

				,		,,					
	SIGNATURE	DATE									
N	CBP	17.01.12		WATER BALANCE DIAGRAM							
NED	ASC	17.01.12									
<ed< td=""><td>ASC</td><td>17.01.12</td><td></td><td></td><td></td></ed<>	ASC	17.01.12									
HEAD	DP	17.01.12									
MGR.	MRV	17.01.12									
PRELI	MINARY	$\checkmark$	DEPT. MECH	JOB NO. 3111152	SCALE: NTS	SHEET 1 OF 1	REV.				
BID											
ENGINEERING			DWG.NO.	10-3111152-M-008							
CONSTRUCTION											
6	<b>`</b>			0		4					

